

DBS DBH 系列吹瓶机

DBS DBH SERIES BLOWING MOULDING MACHINE



DEMARK

DBS SERIES FULL-AUTOMATIC BLOW MOULDING MACHINE

全自动吹瓶机

- 采用台湾台达 (DELTA) 触摸屏电脑,性能稳定,操作简单
- 采用节能型设计,机械部分结构紧凑、合理
- 具有故障报警、诊断系统、使维修更加方便
- 采用环保型设计、无毒输送带输送瓶坯
- Features Touch screen computer of DELTA. Operate consistently and simply.
- Specially designed for energy-saving purpose. Mechanical unit is compact and sound.
- Features trouble alarm and diagnostic units to allow easy maintenance.
- Environmentally friendly design. Nontoxic conveyor belt to carry preforms.



DBH SERIES HAND FEEDING PREFORM AUTOMATIC BLOW MOULDING MACHINE

手插瓶坯额自动吹瓶机

- 此型号机器可生产广口瓶、大容量瓶等
- 手工上瓶坯，自动吹瓶
- 对操作人员无技术要求
- 机械结构紧凑，日常维护非常简单方便
- This machine is designed for bottles with wide-mouth or big volume and so on.
- **Preforms feeding manually, and blowing automatically.**
- Operated easily, no particular technical requirements for operator.
- Compact-sized, easy installation and maintenance.



MAIN TECHNICAL FEATURES

主要技术参数

DBH-SERIES

ITEM		UNIT	DBH600-1	DBH1500-1	DBH2500-1	DBH5000-1	DBH1000-2	DBH2000-2	DBH300-3
理论产量	Theoretical output	BPH	1200-1300	1000-1300	800-1000	500-700	1600-2000	1400-2000	2000-2500
瓶子容积	Container volume	L	0.6	1.5	2.5	5	1	2	0.3
瓶坯口径	Preform inner diameter	mm	65	85	110	140	65	80	38
最大瓶子直径	Max.bottle diameter	mm	85	110	140	200	85	105	60
最大瓶子高度	Max.bottle height	mm	280	350	320	350	280	350	170
模具腔数	Cavity	Pcs	1	1	1	1	2	2	3
主机尺寸	Main machine size	m	2.2×1.65×1.8	2.4×1.85×1.9	2.65×1.85×1.8	2.7×1.75×2.0	2.53×1.5×1.58	3.1×2×1.9	2.7×1.8×2.0
主机重量	Machine weight	T	1.3	1.5	1.5	2.0	1.7	1.8	1.8
最大加热功率	Max.heating power	KW	18	24	24	33	21	24	28
机器安装总电力	Installation power	KW	19	25	25	34	21.5	25	29

SEMI-AUTOMATIC BLOW MOLDING MACHINE

半自动吹瓶机技术参数

ITEM		UNIT	DSA1		DSA2		DSA6L	DSA20L
最大容量	Max.container volume	L	3	1.5	3	1.5	6	20
模具腔数	Cavity	Pcs	1	2	2	4	1	1
理论产量	Theoretical output	BPH	500-800	800-1000	1000-1600	3200-4000	300-500	150-250
最大口径	Preform neck diameter	mm	80	70	70	70	120	180
最大直径	Max.container diameter	mm	120	110	110	110	200	300
最大高度	Max.container height	mm	380	310	320	320	350	470
最大模厚	Max.mould thickness	mm	110-230	110-220	110-210	110-210	170-280	200-350
开模行程	Mould opening stroke(Adjustable)	mm	160	160	160	160	230	350
主机尺寸	Main machine size(L*W*H)	m	14×0.62×1.6	14×0.62×1.6	14×0.62×1.6×2	14×0.62×1.6×2	167×0.62×1.65	22×0.8×1.9
主机重量	Machine weight	kg	650	650	650×2	650×2	750	1350
加热器尺寸	Heater dimension(L*W*H)	kg	172×0.6×1.37	172×0.6×1.37	172×0.6×1.37	172×0.6×1.37	172×0.6×1.37	24×0.75×1.6
加热器重量	Heater weight	kg	230	230	230	230	230	350
最大加热功率	Max.heating power	KW	14	14	14	14	14	28
机器安装总电力	Installation power	KW	15	15	16	16	15	30

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MAIN TECHNICAL FEATURES

主要技术参数

DBS-SERIES

ITEM		UNIT	DBS1000-2	DBS2000-2	DBS600-3	DBS650-4	DBS1500-4	DBS600-6
理论产量	Theoretical output	BPH	1500-2000	1400-2000	2500-3000	3500-4000	3000-4000	5000-6000
瓶子容积	Container volume	L	1	2	0.6	0.65	1.5(2)	0.6
瓶坯口径	Preform inner diameter	mm	45	60	38	38	38	38
最大瓶子直径	Max.bottle diameter	mm	85	105	68	70	105	68
最大瓶子高度	Max.bottle height	mm	280	350	240	240	350	240
模具腔数	Cavity	Pcs	2	2	3	4	4	6
主机尺寸	Main machine size	m	2.4×1.73×1.9	3.1×1.75×2.25	2.0×2.1×2.3	3.05×1.95×2.25	3.6×2.1×2.3	4.05×2.2×2.3
主机重量	Machine weight	T	1.8	2.2	2.0	2.8	3.3	3.6
上料机尺寸	Feeding machine dimension	m	2.1×1.0×2.5	2.5×1.4×2.5	2.4×1.6×1.8	2.1×1.3×2.5	2.1×1.3×2.5	2.65×1.2×3.1
上料机重量	Feeding machine weight	T	0.25	0.25	0.25	0.25	0.25	0.4
最大加热功率	Max.heating power	KW	21	27	24	42	54	48
机器安装总电力	Installation power	KW	22	29	25	45	56	50

DBS-SERIES SERVO MACHINE

ITEM		UNIT	DBS600-3S	DBS1500-4S	DBS600-6S	DBS1500-6S	DBS600-9S
理论产量	Theoretical output	BPH	3000-3600	4000-4800	7000-8000	6500-7000	10000-11000
瓶子容积	Container volume	L	0.6	1.5	0.6	1.5	0.6
瓶坯口径	Preform inner diameter	mm	38	38	18-38	18-38	18-38
最大瓶子直径	Max.bottle diameter	mm	68	105	68	105	68
最大瓶子高度	Max.bottle height	mm	240	350	240	350	240
模具腔数	Cavity	Pcs	3	4	6	6	9
主机尺寸	Main machine size	m	2.0×2.1×2.3	3.6×2.1×2.3	4.0×2.1×2.4	5.4×2.1×2.4	5.4×2.1×2.4
主机重量	Machine weight	T	2.1	3.3	6.5	7.0	7.0
上料机尺寸	Feeding machine dimension	m	2.4×1.6×1.8	2.1×1.3×2.5	2.65×1.2×3.1	2.65×1.2×3.1	2.65×1.2×3.1
上料机重量	Feeding machine weight	T	0.25	0.25	0.4	0.4	0.4
最大加热功率	Max.heating power	KW	24	54	55	65	65
机器安装总电力	Installation power	KW	28	56	58	68	68

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